

PRODUCT FEATURES & APPLICATION



Dominion Sure Seal Ltd.

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ADHESION PROMOTER – OEM APPROVED AND USED

Stock SXPP / SXPP24 (aerosol)

Part # 4207 / 420701

Stock XPPP (Bulk–available in most sizes)

Part # 400100

Description:

Adhesion Promoter (SXPP/SXPP24/XPPP) is a uniquely formulated blend of proprietary resins that create a chemical bond on 'difficult to bond to' plastics allowing adhesion of repair fillers and coatings to these substrates. Adhesion Promoter prepares properly cleaned and/or repaired parts for the application of adhesives, fillers and topcoats. Adhesion Promoter is also used as an excellent "sealer" for all Flexible and Semi-Rigid plastics including TPO and TPE.

Features:

- Easy to apply, just spray on and let dry.
- Promotes adhesion on all Flexible and Semi Rigid Plastics.
- Compatible with all Dominion Sure Seal Plastic repair products.
- Compatible with all top-coats.
- Dramatically improves adhesion of adhesives, fillers, and coatings.
- OEM Approved
- Used by the Parts manufacturers.

Surface Preparation:

- 1) Surfaces to be coated must first be cleaned with Soap & water, then dried and cleaned with Panel Prep (BAP/SPP/SPD). Allow cleaner to flash-off.
- 2) For initial priming or painting, a light scuff is required to remove any foreign particles.
- 3) Re-Clean and allow Cleaner to flash-off completely.

Full Cure 10 – 30 Min

Application Instructions:

- 1) Shake can vigorously (aerosols).
- 2) Spray SXPP from at least 10 to 12 inches from panel when using the aerosol. Avoid runs.
- 3) If using XPPP apply with a standard spray gun.
- 4) When applied with gun set air pressure at 45 to 60 psi.
- 5) Apply Adhesion Promoter to repair area with one medium-wet coat. Do not saturate.
- 6) Allow to dry completely.
- 7) Apply filler and / or primers and topcoats. Sand fillers to contour. If sanded through to bare plastics, Re-Clean surface with Panel prep (BAP/SPP/SPD) to remove any sanding residue and allow to flash off completely. Re-apply Adhesion Promoter to bare plastics and let dry thoroughly prior to application of additional fillers, primers & topcoats.

Properties listed below are at 75° F. (22° C.)

- ❖ Dry time is 15-20 min. depending on amount of product applied. Additional dry time may be required.
- ❖ Product must be completely dry prior to continuing with next procedure.